

CALIBER® Sled Deck RampBridge®

Installation Instructions form Part No. 13574

READ ALL INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION

TOOLS REQUIRED:

Power Drill with 3/16" Drill Bit
Pop Rivet Tool/Gun
Hack Saw (*If Needed/Desired – See Below*)

HARDWARE INCLUDED:

(1) 90" RampBridge
(2) CALIBER RampGrips®
(4) 3/16" Pop Rivets

NOTE: Be sure to remove your components from the ramp prior to drilling holes. Not doing so could result in unwanted drilling into to your ramp.

NOTE: Cut to custom length on ramps shorter than 90" (*Cut through glide and aluminum*)

NOTE: When installing the RampBridge on ramps with rungs over 1" square tubing (i.e. 1-1/2" and 2" rungs), one side of the RampGrip can be cut to accommodate the larger-sized rung.

- Step 1:** Place RampGrips in your desired location on the ramp cross members. Place one grip near the top, and one grip near the bottom. (*Cut RampGrips at this point for larger rungs*)
- Step 2:** Center RampBridge over the RampGrips and mark the drilling locations on the RampBridge.
- Step 3:** Remove your RampBridge and drill out your marked points.
- Step 4:** Once those marked holes have been drilled, re-center the RampBridge over the RampGrips, and mark your drilling locations on the RampGrips.
- Step 5:** Remove all components from your ramp, and drill out the marked points on the RampGrips to ensure you do not drill through ramp cross members.
- Step 6:** Rivet the RampGrips to your RampBridge with the supplied Pop Rivets. (*Cut RampGrips to bridge width, and RampBridge to ramp length before riveting – if Needed/Desired*)(*Use a sharp, fine-tooth, carbide-tip blade and carefully cut materials*)
- Step 7:** Place assembled RampBridge on your ramp to ensure proper fitment.

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Caliber, Inc. warrants that this product will be free from defects in material or workmanship under normal use, installation and service. Caliber, Inc. reserves the right, before having any obligation under this limited warranty, to inspect the damaged Caliber product. All warranty shipping costs for inspection shall be borne solely by the purchaser. This limited warranty is non-transferable. Contact Caliber, Inc. at www.caliberproductsinc.com or at 952-985-9999 for warranty service procedures.

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Assembled on 19 May 2020

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